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(54) Title: INTEGRATED MICROCHIP GENETIC TESTING SYSTEM			
(57) Abstract			
<p>A genetic testing system includes a miniaturized thermal cycling device and an integrated, unitary microchip based detection device with microfluidic controls, on chip electronics. The genetic testing system further uses dipped or coated polymeric materials on processed silicon as a means to facilitate amplification chemistry.</p>			
<p>72... Side view of silicon substrate, serving as a substrate to the cantilever sensor 8.6 Silicon nitride microbeam (1.6-1.8 μm) 8.7 Bottom electrode-platinum and titanium 8.8 Thin film of lead zirconate titanate (PZT) 76... Top electrode- platinum and titanium 8.10 Elemental gold for the biomolecular recognition surface 89... Actuating polymers with integrated nucleic acid receptor</p>			

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INTEGRATED MICROCHIP GENETIC TESTING SYSTEM

Related Applications

5 The present application is a continuation-in-part of U.S. Patent Application 08/848,420 filed May 8, 1997, now abandoned, and which claims the benefit of U.S. Provisional Application No. 60/017,081, filed May 8, 1996.

Technical Field

10 The present invention relates to a device and a method for performing molecular diagnostics. More particularly, the present invention relates to molecular testing on an integrated circuit.

Background of the Invention

15 The identification of disease causing mutations and the genetic characterization of infectious agents has resulted in the ability to diagnose genetic (including congenital and acquired and infectious) diseases at the molecular level. Molecular diagnostic methods, however, remain time and labor intensive, thus limiting the use and availability of routine molecular testing for patient care. "DNA testing on a chip" (i.e., the use of 20 microchip technology for molecular diagnostics) has recently been touted as the solution to the high cost of molecular-based testing. The design, fabrication processing and use of an integrated microchip based genetic testing system is described. The invention described combines unique 25 designs for several components including a nucleic acid amplifier microchip and separate detector device fabricated onto a silicon substrate and integrated through the use of polymeric materials defining the respective spacing elements, fluid reservoirs and transport channels as well as serving as a packaging material to house the complete unit and its controlling electronic circuitry.

30 Advances in molecular genetics, derived principally from the human genome project, promises to revolutionize health care in the 21st century. The recognition that most human disease is a consequence of variations in the structure of DNA, whether through deleterious

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mutations or due to a simple difference in the sequence of DNA that predispose to disease. These observations point to the fact that molecular genetic testing is a likely final common pathway to all medical diagnoses. For this reason, one focus in health care, and for biomedical research in 5 the near and long term future will be to develop more advanced systems for molecular genetic based diagnostic testing.

Presently, molecular diagnostic laboratories are in their early stages of evolution. Typically these facilities exist only in large hospitals or academic medical centers, where the service offered focuses on providing a 10 handful of tests for selected disease states. With the advent of the polymerase chain reaction, PCR, a method to amplify a precise fragment of DNA to quantities which can be easily evaluated, there has been a major improvement in the feasibility of performing routine molecular genetic testing. Consequently, PCR has become the primary biochemical 15 technique used in molecular genetic laboratories. Although PCR, and other amplification techniques are highly specific and sensitive, they are still highly labor intensive and consequently very costly.

Thus, despite the importance of molecular genetic testing to improve patient care, the growth of this discipline is being challenged by 20 the mandate of the health care market to fundamentally reduce the cost of genetic testing. So great are the expectations to contain costs, that given the present state of technology and automation in these laboratories, the promises of molecular genetics for patient care will not be realized because these forms of "esoteric" testing will be unaffordable.

25 Several factors contribute to the high cost clinical molecular genetic testing. Although microchip technology is being developed for several specific applications in the molecular genetic research laboratory, the utility of this technology for the purpose of testing has not been realized. Introduction of this technology into the clinical laboratory will 30 dramatically decrease the cost and labor associated with molecular diagnostics, thereby increasing the availability and potential clinical applications for genetic testing. How molecular genetic testing is presently

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being performed, and the opportunities to improve it based on microelectromechanical (MEMs) technology is being evaluated by several research groups throughout the world.

However, based on the current methods of performing molecular 5 genetic testing and the costs associated with each operational step, the most significant costs are the so-called front-end which include specimen procurement and nucleic acid extraction. Specifically, collection of blood from the patient is an invasive procedure which requires a trained medical technician. Large specimen sizes are convenient for manual 10 processing, but necessitate a large scale nucleic acid extractions which use costly reagents. Although first generation automated DNA extractors have been available, these instruments use large quantities of toxic chemicals and are not applicable to small specimens. Similarly, the test set-up, 15 namely the assembly of the chemical reactions involved in the DNA amplification procedure, are typically done manually. Only recently have first generation robotics systems been commercialized, which are predicted to reduce the cost of labor and may also eliminate errors and increase throughput.

Of equal importance to the labor costs, however, are the costs of the 20 reagent used in DNA amplification based chemistry. In this regard, reduction to a microscale reaction volume, such as that conceived with a microfabricated version of a thermal controlled DNA amplifier would have overall a significant impact on the reduction of the cost of genetic testing.

25 One solution to the problem of sample procurement and DNA extraction is the replacement of DNA in solution to one where it is enmeshed in a solid support system, such a paper. The use of FTA™ coated paper (a product of Fitzco, Inc. of Minneapolis, MN) for blood stains and other tissue sources works in this manner. In extensive comparative 30 analyses between conventional DNA extractions and those on FTA™ paper have demonstrated significant ease in use and reduced cost in performing routine clinical molecular genetic testing. Phased efforts to

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use the paper-based FTA in the form of a genetic test collection kit are underway, but no such efforts are directed toward a microchip application of this material.

Exploitation of silicon as a substrate for micromachined devices is 5 well established in the engineering fields. Microelectromechanical systems (MEMS) refers to the output of microfabricated devices including those for uses ranging from automotive parts to the airline industry. MEMS have a particular usefulness in biological applications due to their requirement for small sample sizes, low energy, and nominal forces. The 10 increased efficiency of MEMS-based instruments, however, has yet to be realized commercially in biomedical applications, where the need for economy in manufacture, ease of operation, reduction of consumables and the mobilization of the laboratory operation to point-of-care testing are evident. While the future looks promising for the continued 15 development of MEMS for biomedical applications, especially for the clinical chemistry, relatively little research has been applied to the field of molecular genetics utilizing MEMS technology.

Development of chip based technologies for testing DNA has focused primarily in two areas: one on a miniaturized thermal cycling 20 device, and the second on a variety of chip based detection methods. To date, however, no successful integration of these components along with microfluidic controls, on chip electronics and attempts at small and portable controlling mechanism(s) have been achieved.

Considerable work in the are of a microchip based thermocycling 25 device has been described. The initial research was based on the use of a simple heater chip held in a block type apparatus which clamped the chip to a plastic or metal reservoir. The microchips themselves have been fabricated from glass or combinations of silicon bonded to glass by anodic or silicone rubber fixation. Amplification of DNA or RNA based 30 templates have been achieved using on-chip polysilicon thin film heaters, or externally by means of a Peltier heater-cooler. Moreover, in these cases, nucleic acid amplification was accomplished using the polymerase chain

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reaction, ligase chain reaction and even isothermal enzyme based amplifications.

Using chip-based devices, there has been research into what combination of materials are compatible with the enzyme-based reactions.

- 5 In general, standard materials common to the silicon processing industry have been explored including thermal deposition of silicon oxide. Preliminary work has shown too how conventional plastics such as polyethylene and polypropylene can be used to "passivate" the silicon chip surface. To date, however, no work is known that outlines the use of
- 10 dipped or coated polymeric materials on processed silicon as a means to facilitate the amplification chemistry.

Work on chip based detectors is more established with most efforts focused on the use of fluorescent based optical material. Early research by Fedor et. al. established that silicon could serve as a substrate onto which organic molecules such as DNA could be synthesized. The process now commercialized by Affymetrix Inc. of Santa Clara, CA involves the use of serial photolithographic steps to build oligonucleotides *in situ* at a specific addressable position on the chip. The strategy of addressing specific nucleic acid sequences synthesized off-chip, then hybridized to a particular location on a chip by electrical attraction to a charged microelectrode has been developed by Nanogen Inc. Variation on the theme of microaddressable arrays has recently led to the evaluation of chips for sequence analysis of uncharacterized genetic material, mutational analysis of a known gene locus, and for the evaluation of a particular cell or tissue's profile of gene expression for the whole complement of the human DNA sequence. However, in each case, these methodologies rely on the use of laser activated fluorescence of addressable signals on a microchip.

Another approach to micromachined based detection systems involves the use of capillary electrophoresis. In this case, MEMS-based processing of silicon, glass and plastic has been employed to create microchannels, capillaries and reservoirs in which samples of fluid containing large molecular weight as well as small sized, amplified DNA

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fragments which are electrophoresed in the presence of an applied voltage. This strategy has been commercialized by companies such as Soane and Caliper Technologies Inc. Recently, Cephiad Inc. has adopted a similar approach to combine a microchip based thermocycler with capillary 5 electrophoresis in a single unit. Such devices have demonstrated high resolution of DNA fragments of molecular weights ranging from 60-2000 base pairs in time superior to macroscale capillary electrophoresis instruments. In all cases, the performance of the various detection systems is comparable, and in many cases better than that of conventional 10 agarose and polyacrylamide gel electrophoresis. However, no experience of the use of a MEMS-based device which employs transduction of a mechanical based signal to an electronic readout has been disclosed.

Summary of the Invention

15 The present invention is a miniaturized thermal cycling device and an integrated, unitary microchip based detection device with microfluidic controls, on chip electronics. Further, the present invention uses dipped or coated polymeric materials on processed silicon as a means to facilitate amplification chemistry. The invention relates to fabrication, assemblage 20 and general application and operation of a integrated microchip genetic testing system. The components of the invention include the silicon based substrate(s) onto which is fabricated a thermocycling resistive heater and thermosensing element, a nucleic acid detection sensor based on a piezoelectrically actuated and sensing microcantilever device, the on wafer 25 electronic circuitry to amplify the output signal from the detection sensor, the interposed microfluidic chambers and interconnecting capillaries, the integration of these components through means of microfabrication based processes, the operation of the assembled device involving the dispensing of nucleic acid sample and biochemical reactants into the chip based 30 system and functioning of the system through an accompanied software module with "smart readout" display. The invention further relates to the unique compilation of molecular genetic testing hardware and systemic

approach toward diagnostic and research based genetic testing algorithms. The present invention is a MEMS-based device which employs transduction of a mechanical based signal to an electronic readout. The complete genetic testing system of two MEMS-based microchips and 5 complementary integrated charge signal amplifier circuit fabricated onto a single silicon wafer and encapsulated in a platform comprising two reservoirs in which the respective operations of nucleic amplification based thermal cycling and detection of the amplification products is achieved. The system is packaged such that the silicon wafers are bonded 10 in apposition, one of which contains the nucleic acid amplifier, the microcantilever detector and the IC preamplifier, and the second, only a nucleic acid amplifier chip. The two silicon wafers are bonded together in precise alignment with a cured polymeric material, which defines the reservoir cavities, the interconnecting capillary, and the surface to which 15 each silicon wafer is bonded. The result is a sealed and integrated device which contains two access ports used in the operation of the system.

The first access port, an in-port, is a round or slit like space used for the insertion of a nucleic acid sample device into the nucleic acid amplifier chamber. This is used by inserting the FTA-matrix collection device into 20 the slit, which contains the nucleic acid sample and the associated amplification reagent in solution, and simultaneously seals the chamber. The second access port contains the wire components of the thermosensing device and the electrical interconnects to the various electronic components and the MEMS chip devices.

25 The nucleic acid amplifying chamber is constructed from the apposition of two heater chips, fabricated from silicon and using processes common to the integrated circuit technology industry. Two silicon wafers are bonded together via an interposed polymeric layer which also forms the side walls of the heating and detecting chambers as well as the fluidic 30 interconnects. The dimensions of the nucleic acid amplifying chamber can vary, but are optimized to contain between 5 and 50 μ L of reaction volume. The heater chips are fabricated from a silicon substrate through

processes involving microphotolithography of the heater filaments, deposition of a conductive metal and patterned removal of a conductive metal to create a serpentine or coil filament of known electrical resistance. Electrical bonding pads are positioned outside of the space defined by the

5 chamber, which in turn are attached to a voltage/power source. The surface of the heater chip is passivated by a process involving the serial coating and curing of heat resistant and biocompatible polymer such as octadecyltrichlorosilane (OTS). Thermosensing is achieved by the fabrication of a miniaturized thermoresistive sensor within the sidewall of

10 the polymeric material, or directly on the heater chip, with the sensing portion of the sensor in contact with the reaction fluid. The design of the present invention permits the insertion of a strip or probe based device which contains the sample of processed nucleic acid, premixed amplification reaction cocktail solution volume and a gasket to seal the

15 chamber with allowances for the thermal expansion and contraction of chamber when a power source is applied.

The detector chip described as a component of this invention incorporates a previously described microcantilever biosensor constructed in a unit of three individual devices and fabricated on the same piece of

20 silicon as includes the heater chip and charge amplifier circuit. The microcantilever sensors are grouped to create a system with an internal reference sensor, a relevant negative control sensor, and a third sensor dedicated to the detection of a specific and prescribed analyte (test sensor). Each microcantilever sensing device is comprised of a thin microbeam

25 structure (approximately 1.5 μ m) laminated with the following elements: a bottom electrode comprised of a platinum conductor, an adhesive layer constructed from a composite of metals such as platinum/titanium underlying a lead zirconium titanate (PZT) actuating layer, and an electrically isolated PZT based sensing layer, a top electrode constructed

30 similar to the bottom electrode, and a molecular recognition layer consisting of gold and a titanium adhesive interface.

The molecular recognition layer involves the specific deposition of

a actuating polymeric surface into which the receptor or capture biomolecules are incorporated or attached. The sensors (reference, negative control and test) function by mechanically vibrating at their known resonant frequency, driven through the alternating polarization of 5 the actuating PZT layer powered by an outside voltage source. With the specific binding of the prescribed analyte to the molecular recognition surface, the effective mass loading of the resonant microbeam structure is altered, typically resulting in a lower resonant frequency, and one proportional to the mass of the binding analyte. This binding event also 10 leads to the creation of a compressive stress that is mediated through the conformational shape change of the actuating polymer. The combination of the actuating polymer and the effective mass loading onto the molecular recognition surface results in a highly sensitive signal transduction path which results in the production of charge from the 15 resulting deformation of the sensing piezoelectric element, and well as a shift in the mechanical resonant frequency.

The present invention also includes an integrated charge amplifier as a component of the detection sensors. This component serves to augment the charge exiting the piezoelectric sensing elements before it is 20 analyzed by the system associated software. The controlling software is another component of the integrated system, consisting of the commercial product LabView™, adapted to monitor and control the thermocycling chips at the prescribed temperatures elevations and decreases and the timing of the isothermal plateaus. A second function of the control 25 software is the introduction of the amplification reaction fluid into the interconnecting capillary and passive transport into the detector sensor chamber. A third phase of the control software is the readout display and interpretation of the binding/detection event derived from the shift in resonance from the microbeam structures.

30 The integrated microchip based genetic testing system is packaged by means of using a high-aspect-ratio, ultrathick, negative-tone near-ultraviolet photoresist to embed the electronic components and

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create three dimensional walls and capillaries around the heater and detector chips. A compound such as Epon SU-8 is applied to the silicon wafer substrate and deposited by spin coating. Following this, the precise patterning of the various chambers and interconnecting capillaries such as
5 the nucleic amplifier chamber, and the detection chamber are exposed, and then resolved leading to dissolution of the nonexposed material. This approach toward the creation of reservoir and microchannels in turn permits the coincident fabrication of MEMS-based structures, uniquely applied in the present invention to molecular genetic based testing
10 devices.

The silicon wafer containing the heater chip and detector chip also contain the capillary interconnect. The wafer is bonded to a second wafer containing another heater chip through a process involving microalignment of the partially cured polymer interface. The resulting
15 device (the genetic card) is consequently air and water tight sealed, with the resulting two access ports. On one end of the device are placed a series of appropriate electrical interconnects (pins and sockets) which serve to connect to a modified PCMCIA card. The PCMCIA card is primarily a high speed data acquisition interface, but also functions as a holder for the
20 genetic card, providing additional opposing force against the genetic card when the heat and pressure created in the nucleic acid amplifier chamber increase due to heating. In turn the genetic test card and the modified PCMCIA card insert into a standard type II or type III PCMCIA slot in a portable computer, where the data acquisition circuitry interfaces with a
25 modified controller software.

In summary, genetic testing with the integrated microchip based genetic testing system is achieved by use of the Genestrip collection device employing the solid support nucleic acid capture membrane, which is inserted into the genetic test card through the sample access port. A
30 specific sequence of nucleic acid impregnated on the Genestrip is amplified by means of repeated heating and cooling provided by the opposing heater chips in a solution contained within the amplifying chamber. When the

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thermal cycling phase of the test is complete, the fluid in the chamber is transported by capillary transport into the detection chamber.

Binding of the specific DNA product derived from the amplifying chamber to the microcantilever molecular recognition surface leads to a mass loading effect on the structure which transduces a change in force through the piezoelectric sensing element and received by the associated signal charge amplifier. This event, transmitted through the systems data acquisition and controlling software, is measured and calculated against the appropriate negative and neutral control sensors and displayed on the computer screen as a positive or negative test result.

Brief Description of the Drawings

Fig. 1 is a planview of the major components of the Integrated Genetic Testing System of the present invention.

15 Figs 2 is an enlarged planview of the reaction chamber of the genetic test card of Fig. 1.

Fig. 3 is an enlarged perspective view of the Genestrip of Fig. 1.

Fig. 4a is a schematic diagram of the heater.

Fig. 4b is a photomicrograph of the heater.

20 Fig. 4c is a graph depicting the heating block temperature related to the thermocouple temperature of the heater.

Fig. 4d is the results of a laboratory test by gel electrophoresis of genetic material amplified in the genetic test card of the present invention.

Fig. 5 is a top planview schematic of an alternate embodiment of the 25 amplification chamber having two heaters disposed thereon.

Fig. 6a is a the top planview of the silicon substrate and patterned chambers and capillary interconnects of the genetic test card.

Fig. 6b is sectional view of the genetic test card taken along line 6b-6b of Fig. 6a.

30 Fig. 6c is sectional view of the genetic test card taken along line 6c-6c of Fig. 6a.

Fig. 7(a) is a top planview of the array of the three sensor beams of the

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present invention.

Fig 7b is a schematic planform representation of the sensor beam.

Fig. 7c is a planform pictograph of the microcantilever detector chip comprising the sensor beam.

- 5 Fig 7d is a planview of the sensor beam depicted in the circle 7c of Fig. 7a.
- Fig. 8(a) schematic representation of a single microcantilever sensor with the molecular recognition surface prepared for the detection of a single strand of DNA.
- Fig. 8b is a graph of the voltage output of a sensing event of the sensor of
- 10 Fig. 8a.
- Fig 8c is a graph of the frequency shift of the sensor that occurs as a result of a sensing event of the sensor of Fig. 8a.
- Fig. 9 is a perspective schematic diagram of the genetic test card inserted into the PCMCIA controller card.
- 15 Fig. 10 is a graphic representation of the thermal cycling that occurs in the nucleic acid amplifier chamber of the present invention.

Detailed Description of the Drawings

- A. Overview of the complete integrated genetic testing system,
- 20 generally at 10, as depicted in Fig. 1:

The integrated genetic testing system 10 employs a unique specimen procurement device called the Genestrip 11 and a glass slide sized package, the Gene test card 14. The Gene test card 14 is comprised of the individual microchip components, including heater chip 12 and micro cantilever sensing chip 13, as well as integrated circuit electronic control device and the interfaced capillary fluidic channels 16. A preferred embodiment has three micro cantilever sensing chips 13. a plurality of pumps 17 are fluidly coupled to the transport capillary 64 in order to transport material through the channels 16. The pumps 17 are made according to U.S. Patent No. 30 5,466,932, incorporated herein by reference. The pumps 17 are piezoelectric actuated and pump by peristaltic action.

The integrated system 10 is designed to be inserted into a modified

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PCMCIA card 91, depicted in Fig. 9, comprising in combination a Gene test card processor 90. The Gene test card processor 90 functions through a direct electrical connection with the modified PCMCIA card 91. The modified PCMCIA card 91 has a standard card slot 92 for insertion of the
5 Gene test card 14 therein. A reinforced gasket seal 93, sealing the interface of the gene test card 14 and the modified card slot 92 is provided at the input port 96 to the card slot 92. Two electrodes are provided on the upper surface of the modified PCMCIA card 91, a data acquisition chip interface 94 and an input power regulator and function generator for detector chips
10 95.

The modified PCMCIA card 91 in turn interfaces into the card slot (not shown) of a personal computer or palm-top personal digital assistant type device 15 (depicted in Fig. 1) by means of the data acquisition chip interface 94 and the input power regulator and function generator for
15 detector chips 95. The computer 15 is equipped with a specifically modified software module that provides the electronic control, data interface and readout display from the respective components of the system 10.

B. Sample collection strip 11, as depicted in Fig. 3:

20 A critical operation in molecular genetic testing system 10 is specimen procurement (i.e., specimen collection and processing). The system 10 of the present invention employs a novel device, Genestrip 11, which uses a chemically treated sample collection pad 32 (paper or synthetic material) onto which samples of biologic materials including
25 blood, tissue samples or other sources of material containing either animal or microbial cells are added. The Genestrip 11 is comprised of a flexible plastic support strip 31 onto which is affixed the sample collection pad 32 and the reaction cocktail pouch 33 with attached cocktail fluid tube 35, depicted in phantom in Fig. 3 underlying a portion of the collection pad 32
30 and fluidly coupling the cocktail pouch 33 and the collection pad 32. The cocktail fluid tube 35 is coupled to and integrated pressure sensitive membrane/valve 35 cocktail pouch 33. Until mechanically actuated, the

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integrated pressure sensitive membrane/valve 35 prevents the contents of the cocktail pouch 33 from flowing from the cocktail pouch 33 through the cocktail fluid tube 35 to saturate the sample collection pad 32.

GeneStrip 11 incorporates the use of FTA™ (U.S. Patent No. 5,496,552, incorporated herein by reference.) into the sample collection pad 32. FTA is a proprietary solution for the extraction and preservation of nucleic acid on analytic grade paper. FTA paper provides a substantially permanent DNA storage medium that does not permit the growth of bacteria that would contaminate the DNA sample. The FTA paper is used for procurement of genomic DNA from a variety of sources (blood, buccal scraping, cervical swabs). GeneStrip 11 is comprised of a thin plastic strip 31 with preferable dimensions of 3.0 x0.5x0.1 cm. On one end of strip 31 is affixed the FTA-treated collection pad 32 for DNA specimen collection. Proximal to the collection pad 32 is the reaction cocktail pouch 33, consisting of a sealed plastic reservoir (bag) containing the compilation of buffers, oligonucleotide primers and reaction additives used in the amplification reaction. The cocktail pouch 33 is connected to the collection pad 32 through the tube 35 connected to the heat sealed, pressure sensitive membrane/valve 36 that is inter posed between the pouch 33 and the overlying portion of the pad 32. The contents of the cocktail pouch 33 are released when the pressure sensitive membrane/valve 36 is ruptured. The cocktail pouch is ruptured by means of a sliding ferrule 37 affixed to a collar 38. The collar 38 slides over the transport tube 35 and over the cocktail pouch 33 when the Genestrip 11 is inserted into the genetic test card 14. This action pierces the cocktail pouch 33 and squeezes the contents of the cocktail pouch 33 downward through the pressure sensitive membrane/valve 36 and the. The contents of the cocktail pouch 33 then flow and immerse the FTA treated sample collection pad 32, thereby providing the complete biochemical reaction environment to perform the nucleic acid amplification.

Additionally, the Genestrip 11 contains a space at the opposed end thereof dedicated to the placement of test/sample/patient identifier mark

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34, which is embodied as a bar code, magnetically encoded data strip or other addressable marking system.

C. How the Genestrip 11 works:

Once a DNA-containing specimen is procured on the FTA-treated 5 sample collection pad 32, (note that such specimens may be stored indefinitely, or processed immediately), processing of the specimen involves external reagent washing of the FTA treated sample collection pad 32. Washing removes all PCR-inhibitory compounds, while the nucleic acid is retained on the FTA treated sample collection pad 32. After 10 processing, the portion of the strip 31 containing the collection pad 32 is inserted into the access port 62 (Figs. 6a-6c.) of the nucleic acid amplifier chamber 63 of the genetic test card 14. The collar 38 abuts the end of the genetic test card 14 and is mechanically forced into the cocktail pouch 33 to release the cocktail materials contained in the cocktail pouch 33, as 15 detailed above. The strip 11 is inserted such that the collection pad 32 is central to the chamber volume of the nucleic acid amplifier chamber 63. The inserted strip 11 also seals the filled chamber 63 by virtue of the expressed fluid from the cocktail pouch 33 and the sliding ferrule 37, the ferrule being pressed into the external orifice of the access port 62.

20 D. The genetic test card 14:

Referring to Figs. 2, 5, and 6a-6c, the genetic test card 14 of the Integrated microchip genetic testing system 10 includes a nucleic acid amplification chamber 63. The chamber 63 is defined in part by the assembly of two opposed, spaced-apart microchip heaters 12 (depicted in 25 Figs. 1, 4a, 4b, and 5). The heaters 12 are bonded to the vertical sidewall 67 of the polymeric interface material 68 and are disposed in the lower surface of the top silicon face wafer 61 and the upper surface of the bottom silicon face wafer 66. Each of the heater chips 12 preferably measures 1 cm square as maximum dimension. The heater chips 12 are fabricated as a 30 component of the top and bottom face wafers 61, 66, respectively, of the genetic test card 14. The closed and sealed chamber 63 accommodates the variable pressures states within the chamber 63 by means of a capillary

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sized bleed valve 27. Preferably, the bleed valve 27 is fabricated from a thin membrane of polymeric material 27a, created by means of photolithography.

Figure 1 shows a photomicrograph of the heater chip 12. The heater chip 12 is preferably fabricated from silicon that is metalized with a patterned heater filament 40 and a resistive thermosensing element 42 (see also Fig. 4a). In Fig. 1, the patterned heater filament 40 and a resistive thermosensing element 42 are wound in a spiral shape with the resistive thermosensing element 42 being proximate the patterned heater filament 40. The electrical contact pads 44 are isolated outside of the volume of the reaction chamber 63. The heater chip 12 is electrically insulated with a layer of thermally deposited silicon dioxide 18. The heater chips 12 are also passivated by a coating 19 on the surface of the chip 12 that is exposed to the biochemical reaction in the chamber 63 with a thermostable polymeric material of a prescribed hydrophobic profile, for example the aforementioned OTS.

Fig. 4c depicts the ability of the thermoresister 42 to accurately sense the temperature of the chamber 63 and to provide a feedback to control the patterned heater filament 40 in the chamber 63.

Fig. 5 is an alternate preferred embodiment of the nucleic acid amplification chamber 63. The chamber 63 is bifurcated in two chambers 63a and 63b, fluidly coupled by capillary 64. Each of the chambers 63a and 63b has an independently controlled patterned heater filament 40a, 40b and thermoresister 42a, 42b. By differentially controlling the temperature in the two chambers 63a and 63b so that the temperatures in the two chambers 63a and 63b are different at any given time, the sample material is pumped back and forth between the chambers 63a and 63b, thereby promoting good mixing of the sample material.

Referring to Fig. 2, the nucleic acid reservoir 63, the detection reservoir 65 and the interconnecting transport capillary 64 are fabricated from an epoxy-like material such as SU-8, which is a near UV negative photoresist, and is deposited onto the silicon wafer faces by a spin coated

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method. The thickness of the SU-8 on each of silicon faces is approximately 500 μm . Following the deposition of the epoxy negative photoresist, the respective chambers 63, 65 and capillaries 64 of the genetic test card 14 are patterned and resolved by methods of photolithography 5 and organic solvent dissolution of the exposed patterns.

The system 10 employs a capillary transport 64 which connects the nucleic acid amplifier chamber 63 with the detection sensing chamber 65. The capillary 64 preferably measures from 1-2cm in length, and from 80-200 μm in width. Underlying the proximal 1cm of the capillary is a 10 patterned heating filament 66, similar to the heating element 12 associated with the nucleic acid amplifying chamber 63, but electrically isolated and separately addressable by means of electrodes 48 (Figs. 2 and 5). The transport capillary 64 is designed to create a functional valve through which fluid passing from the amplifier chamber 63 to the detection 15 chamber 65 is controlled. This valving is based on the variable constriction of the capillary width due to the thermal expansion of the sidewalls of the transport capillary 64 structure responsive to the heat generated in the heater 66.

The second reservoir within the system defines the detection 20 sensing chamber 65. The detection system used in the present invention is based on the differential response of a microcantilever structure to applied force transduced through a molecular recognition material on the surface of the device. The construction of the microcantilever sensor using MEMS based processing and fabrication has been described previously 25 (U.S. Patent No. 5,536,963, incorporated herein by reference).

In the present invention, the embodiment of the microcantilever sensor 23 (as depicted in Figs 7a- 7d) is a series of three individual sensing units 24, 25, and 26. Each of the sensing units 24, 25, and 26 possesses a 30 series of four electrodes; Two electrodes 74 for driving the actuation mode of the device, and two electrodes 75 for the sensing mode. The cantilever beam 71 of the sensing units 24, 25, and 26 preferably has dimensions of approximately 1000 μm length, 200 μm width and total thickness of 2 μm .

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The microcantilever sensor units 24-26 that comprise the microcantilever sensor 23 are grouped to create a system with an internal reference sensor 24, a relevant negative control sensor 25, and a third sensor 26 dedicated to the detection of a specific and prescribed analyte (test sensing unit 26).

5 Referring to Figure 8, the cantilever beam 71 is comprised of silicon nitride 86 on a silicon substrate beam structure 72 and overlaid with a bottom electrode 87 of titanium and platinum, a thin film of PZT 88 and a top electrode 76 of titanium and platinum. The upper surface of the top electrode 76 of test sensing unit 26 is electroplated with elemental gold 89.

10 Actuating polymers 90 are disposed on the elemental gold 89.

In operation, the temperature in the chamber 63 is cycled to produce the desired amplification of the DNA sample. When the amplification is by the PCR method, the temperature of the chamber 63 is cycled as depicted in Fig. 10, which is an actual readout of the temperature over time in the 15 chamber 63. The DNA helix is unwound at the peak temperature. Amplification occurs at the discontinuity in the rising portion of the temperature cycles.

After amplification, the amplified DNA sample is pumped by the pumps 17 through the transport capillary 64 to the detection sensing 20 chamber 65 to commence a binding event.

The principle of test sensor 26 for detection of DNA and RNA fragments results from the hybridization on the surface of the test sensing unit 26, to immobilized oligonucleotide comprising the actuating polymers 90. In the present invention, the oligonucleotides used as 25 receptors for the amplification product are intercalated or covalently linked to any of a series of organic polymeric thin films. By design these polymeric films, such as polydiacetylene, undergo a change in their structural confirmation consequent to the binding of DNA fragments to their cognate receptors. A novel application of actuating polymers 90 is 30 their role in stress transduction, both due to the absolute mass or as a function of the resonant frequency of oscillation of the beam 71. In this invention is described the novel application of the piezoelectric or

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pyroelectric thin films affixed to the beam microstructure 71 and the mechanical electrical transducer.

The voltage characteristic is depicted in Fig. 8b. At time = 0, there is zero signal voltage. The signal voltage rises to a sharp peak at the 5 occurrence of a binding event and then gradually declines over time after the binding event. In this case, when sufficient force is applied to the piezoelectric/pyroelectric crystal of the beam 71, a proportional voltage is created across its length, with an associated flow of charge through the electrodes. The present invention employs a charge amplifier circuit 28 10 (Fig. 2) incorporating a band pass filter for reduction of associated electrical noise. In its intended operation, the cantilever sensing unit 26 is exposed to fluid delivered from the connecting transport capillary 64 containing a concentration of the product from the amplification reaction in chamber 15 63. In a specific embodiment of the system 10, oligonucleotides complementary to the nucleic acid sequence of interest is affixed to the actuating polymer 90 on the biomolecular recognition surface of the cantilever sensing unit 26.

Upon hybridization, a strong contraction of the thin film polymer 90 occurs, resulting in the transduction of mechanical stress to the 20 underlying piezoelectric PZT-on-Si₃N₄ cantilever 71. The spontaneous charge produced by piezoelectric element of the cantilever 71 is detected and amplified before transmission of the output to the interpretive software interfaced with the sensor through a high speed data acquisition circuit. The voltage output upon hybridization is depicted in Fig. 8b. Fig. 25 8c depicts the frequency shift downward in the resonant frequency of the beam 71 due to the binding. Based on this description this application of the microcantilever based sensor offers superior sensitivity, specificity and utility in an integrated MEM's system format

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What is claimed is:

Claims

- 1 1. A genetic testing system, comprising:
 - 2 an integrated nucleic acid amplifier and detector having a
 - 3 single substrate platform wherein said platform is a silicon wafer.
- 1 2. The genetic testing system of claim 1 including an integrated
 - 2 closed-loop heater and temperature sensor for the amplification of nucleic
 - 3 acid.
- 1 3. The genetic testing system of claim 1 including a nucleic acid
 - 2 product detection system in a closed loop electronic controlled system for
 - 3 conducting amplification chemistry, transporting of a reaction fluid from
 - 4 an amplification reservoir to a detection reservoir, and actuation of a
 - 5 detection system.
- 1 4. The genetic testing system of claim 1 wherein a polymeric
 - 2 material is disposed between two opposing silicon wafers containing
 - 3 functional chip components for providing the desired separation between
 - 4 two opposing silicon wafers.
- 1 5. The genetic testing system of claim 1 having structure
 - 2 defining at least one chamber for containing sample material, the sample
 - 3 material being isolated from the structure by an organic hydrophobic
 - 4 polymeric material, said material coating the at least one chamber.
- 1 6. The genetic testing system of claim 5 wherein the at least one
 - 2 chamber structure is defined by a plurality of sidewalls and a face of at least
 - 3 one heater chip, a second chamber fluidly coupled to the at least one
 - 4 chamber by capillary interconnects, the second having at least one sensor
 - 5 disposed therein, the sensor presenting a sensor surface, the at least one
 - 6 chambers and the second, the capillary interconnects and the surface of the

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7 sensor being coated by the organic hydrophobic polymeric material for
8 passivation thereof to optimize a biochemical reaction occurring therein.

1 7. The genetic testing system of claim 1 wherein sample nucleic
2 acid is affixed to a solid substrate and is chemically processed in a chamber
3 by submergence in a reaction fluid and cyclically heated and cooled by at
4 least one heater chip, independently monitored and simultaneously
5 controlled.

1 8. The genetic testing system of claim 1 wherein sample nucleic
2 acid is cyclically heated and cooled by at least two heater chips, the at least
3 two heater chips being independently monitored and simultaneously
4 controlled.

1 9. The genetic testing system of claim 6 wherein the at least one
2 chamber structure accommodates the variable pressures states within the
3 space by means of a capillary sized bleed valve fluidly coupled thereto.

1 10. The genetic testing system of claim 9 wherein the bleed valve
2 is fabricated from a thin membrane of polymeric material, created by
3 means of photolithography.

Fig. 1

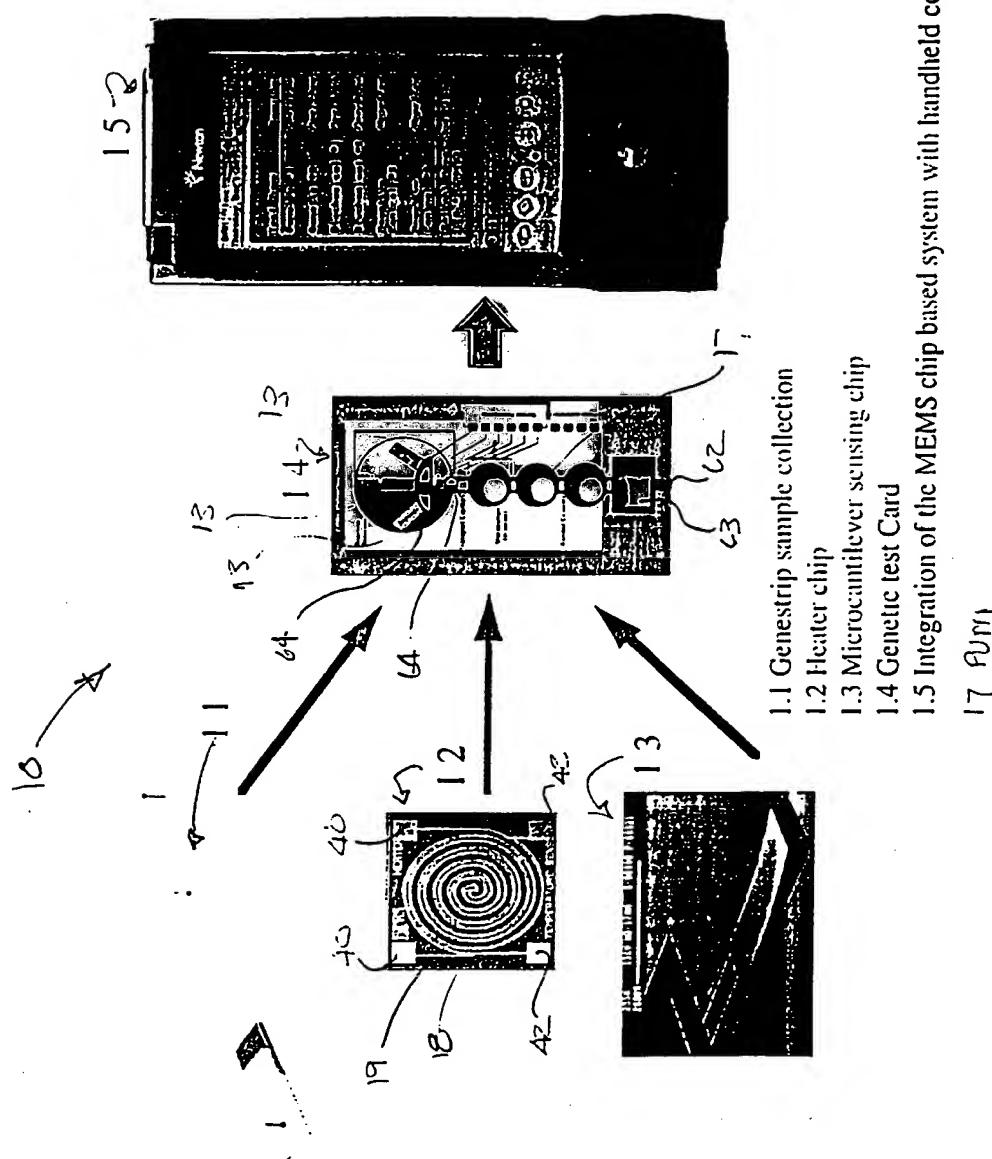


Fig 2

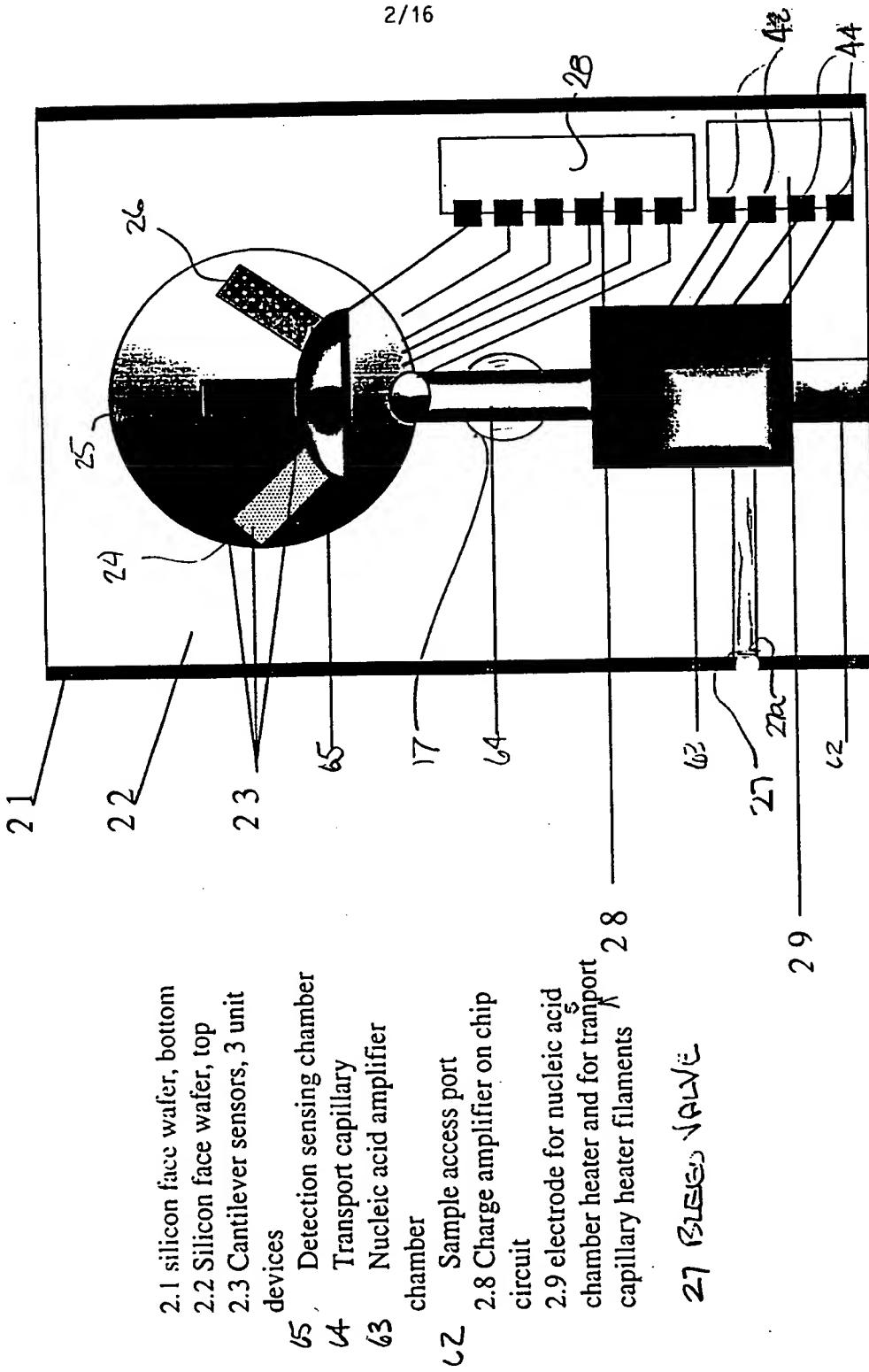


Fig. 3

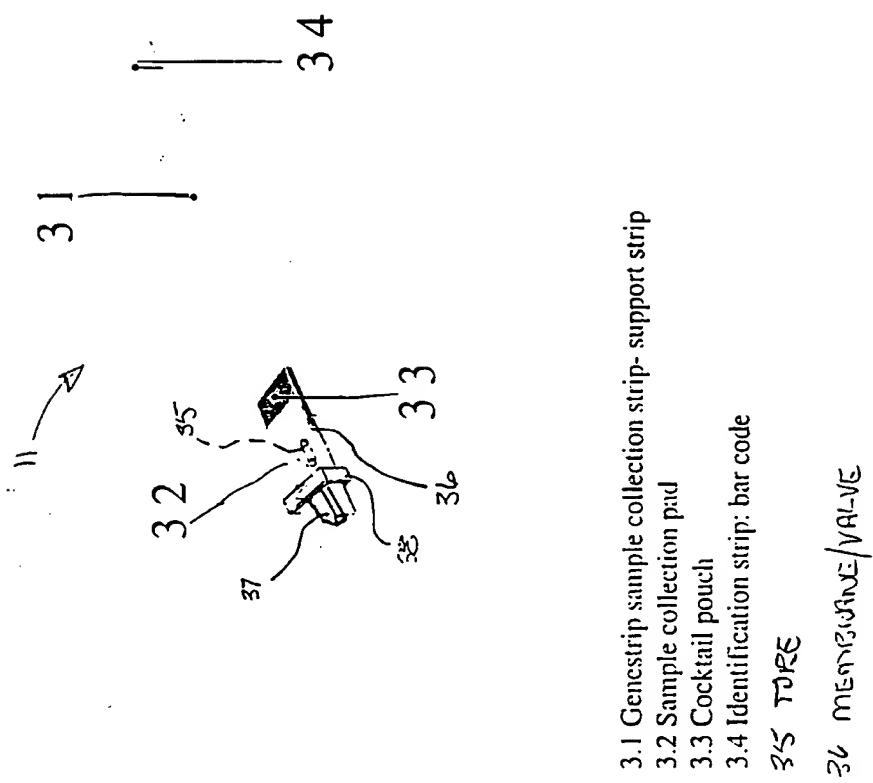


Fig. 4

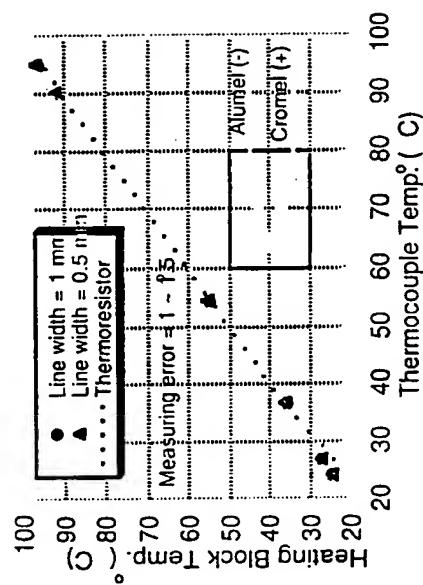
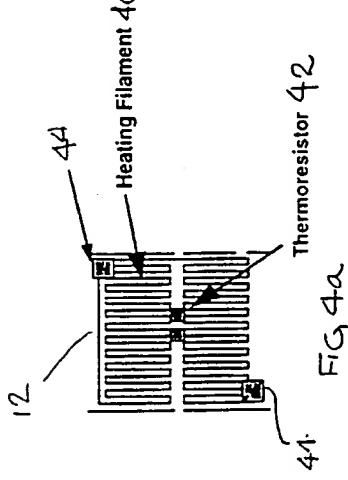


Fig. 4C

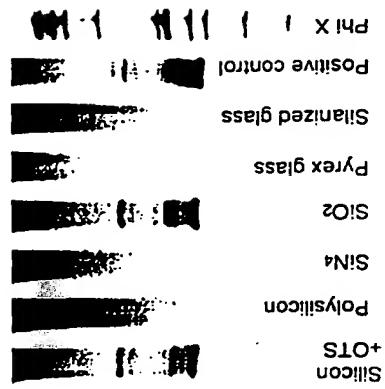


Fig. 4d

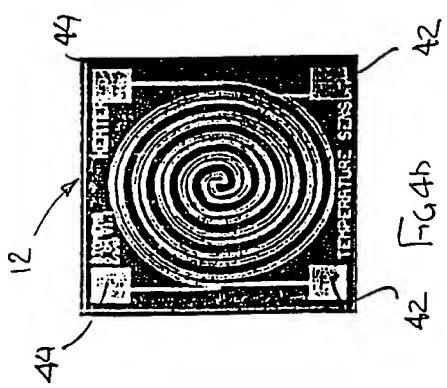
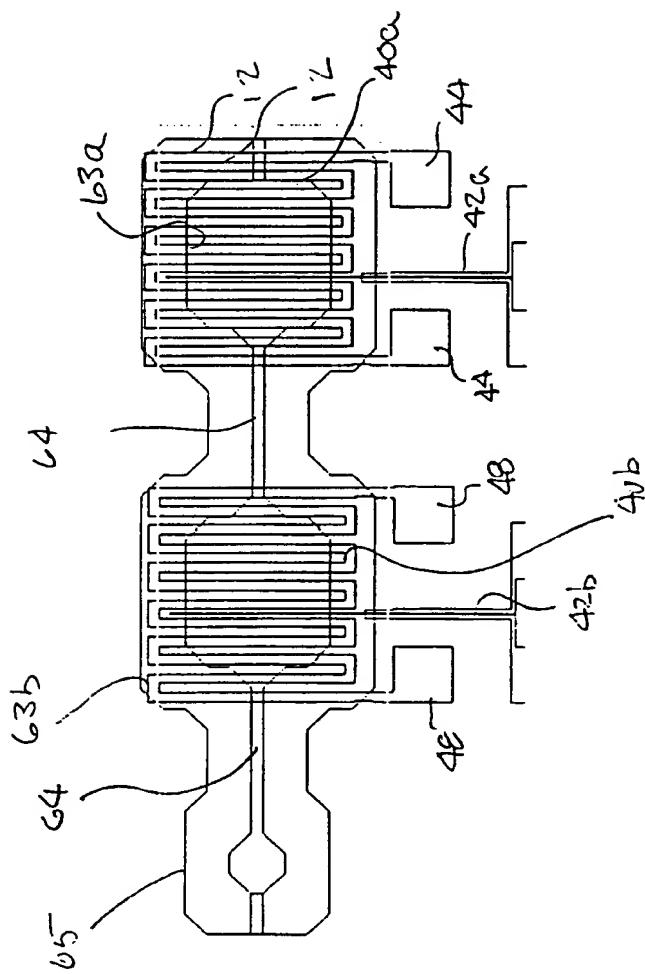


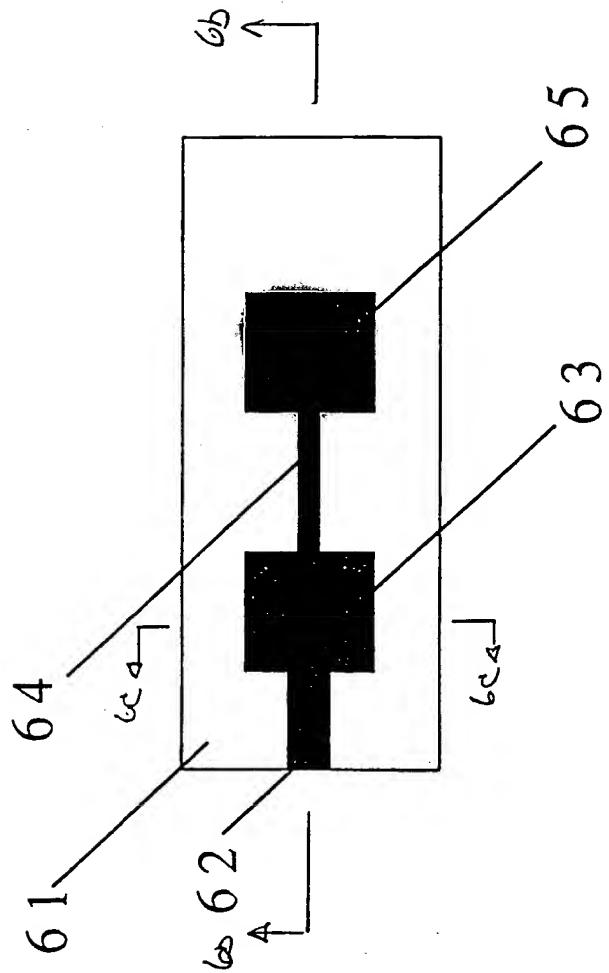
Fig. 4b

Fig. 5



Structure of transport capillary

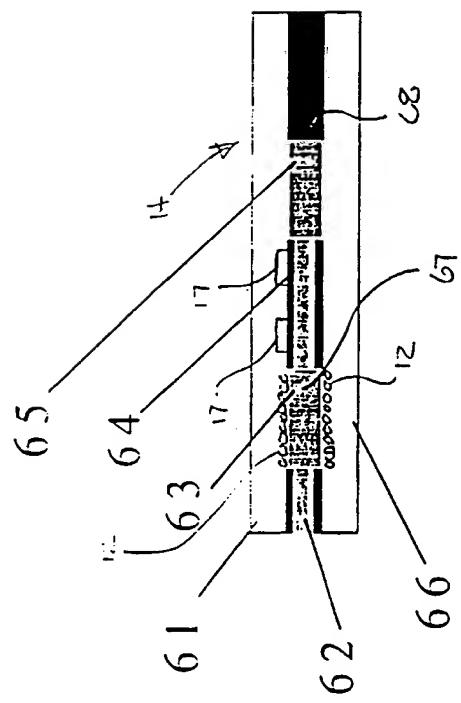
Fig. 6a



Top view of Genetic Test Card

- 6.1 Silicon face wafer
- 6.2 Sample access port
- 6.3 Nucleic acid amplifier chamber
- 6.4 Transport capillary
- 6.5 Detection sensor chamber

Fig. 6b



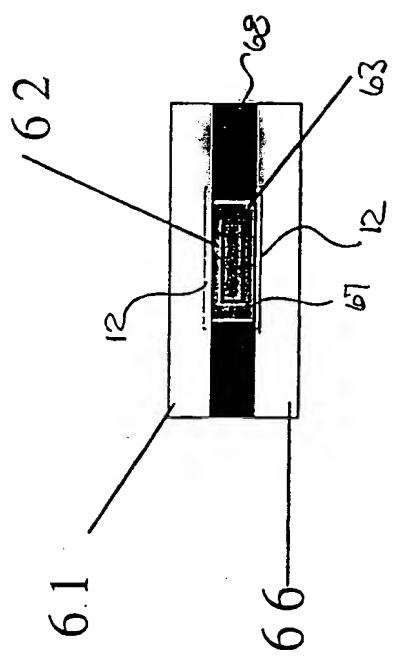
Side view genetic test card

- 6.1 Top silicon face wafer
- 6.2 Sample access port
- 6.3 Nucleic acid amplification chamber
- 6.4 Transport capillary
- 6.5 Detection sensing chamber

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6.6 12x15mm2 microfluidic

Fig. 6c



- 6.1 Top silicon face wafer of genetic test card
- 6.2 Sample collection access slot
- 6.4 Nucleic acid and detection sensor chamber
- 6.6 Bottom silicon face wafer

FIG 7d

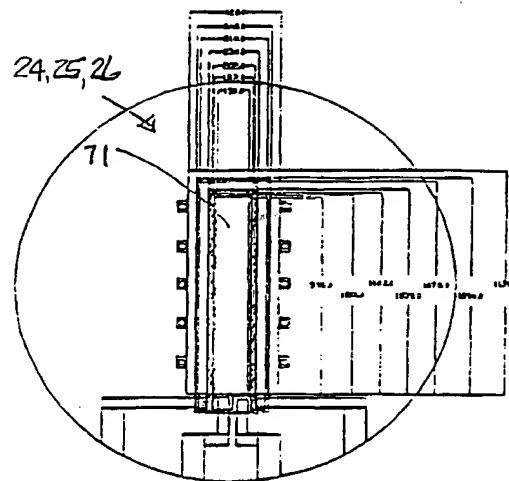


FIG 7a

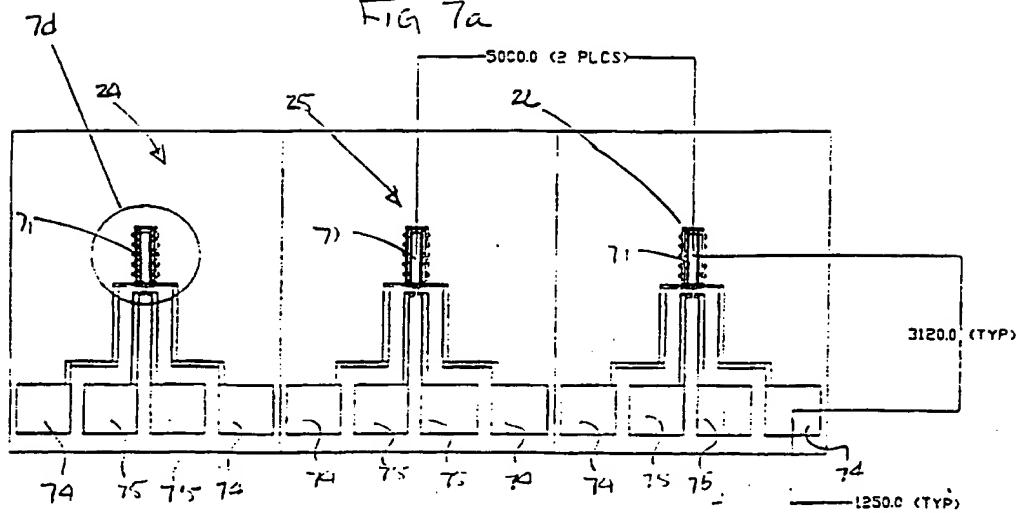
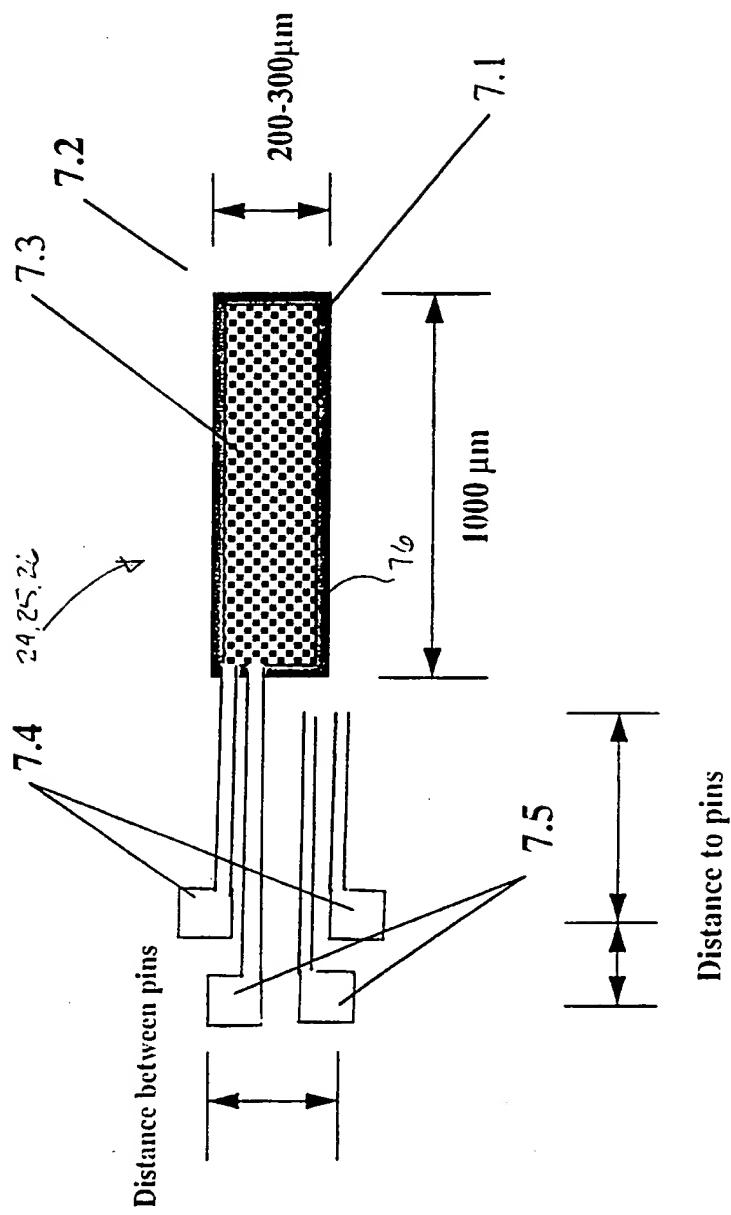


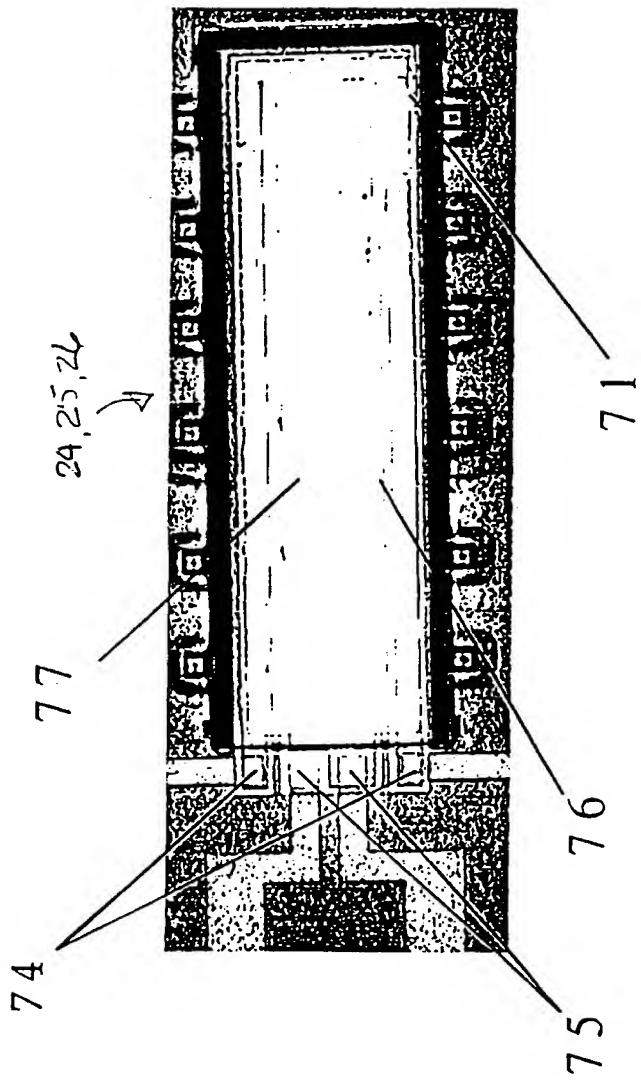
Fig. 7b



Distance to pins

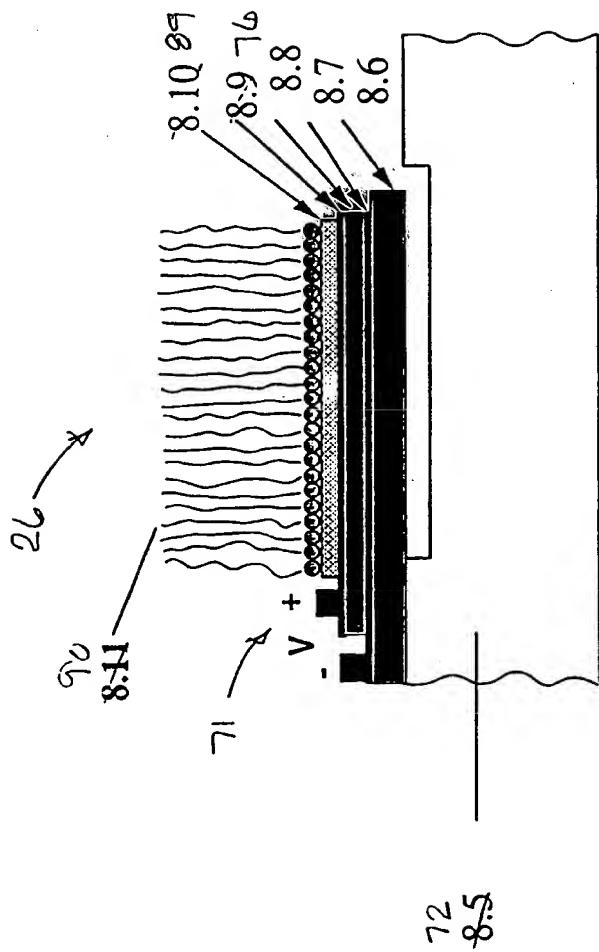
- 7.1 Cantilever beam; composite of silicon nitride, top and bottom electrode and interposed PZT layers
- 7.2 Silicon substrate, top film of silicon nitride
- 7.3 Molecular recognition surface
- 7.4 Contact pads for driving electrodes connected to the PZT driving elements
- 7.5 Contact pads for the sensing electrodes connected to the PZT sensing elements

Fig. 7c



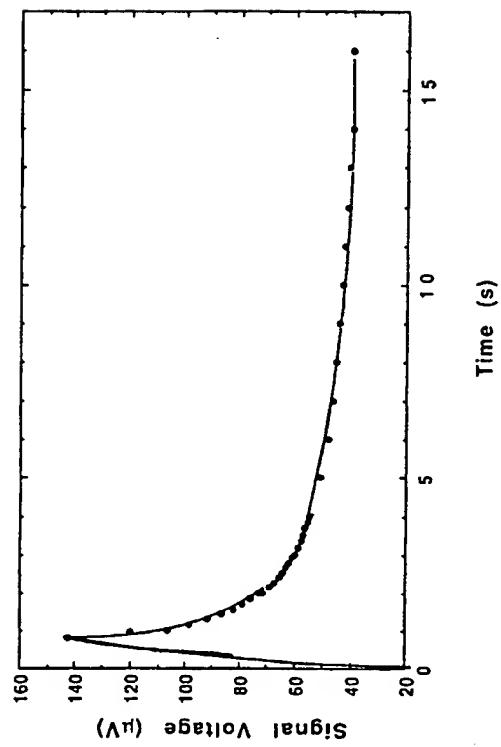
- 7.1 Cantilever beam; composite of silicon nitride, top and bottom electrode and interposed PZT layers
- 7.4 Driving electrodes
- 7.5 Sensing electrodes
- 7.6 Driving PZT elements
- 7.7 Sensing PZT elements

Fig. 8a



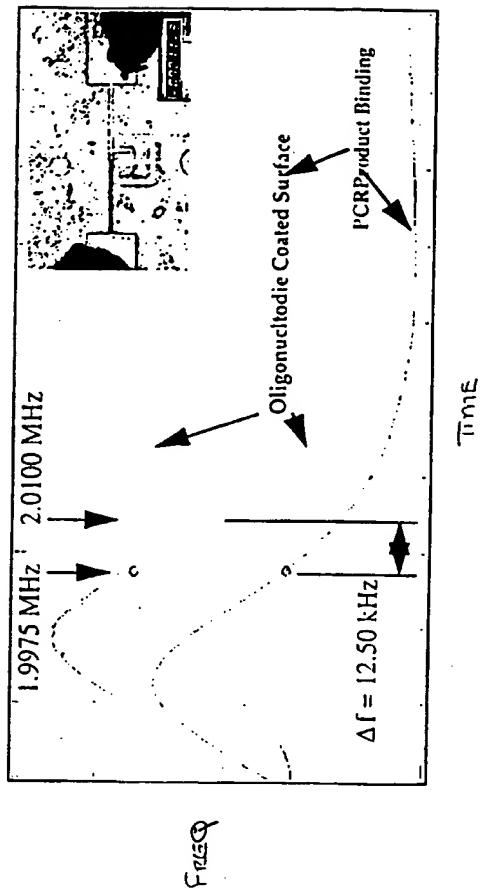
8.5 Side view of silicon substrate, serving as a substrate to the cantilever sensor
 8.6 Silicon nitride microbeam (1.6-1.8 μm)
 8.7 Bottom electrode-platinum and titanium
 8.8 Thin film of lead zirconate titanate (PZT)
 76 8.9 Top electrode- platinum and titanium
 8.10 Elemental gold for the biomolecular recognition surface
 70-8.11 Actuating polymers with integrated nucleic acid receptor

Fig. 8b



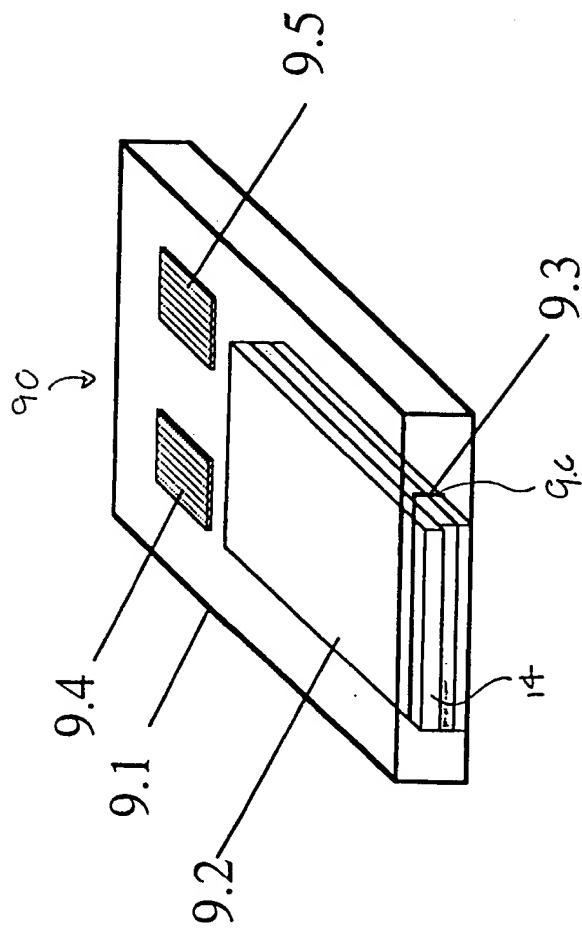
Voltage output of the microcantilever sensor resulting from the effect of analyte binding

Fig. 8c



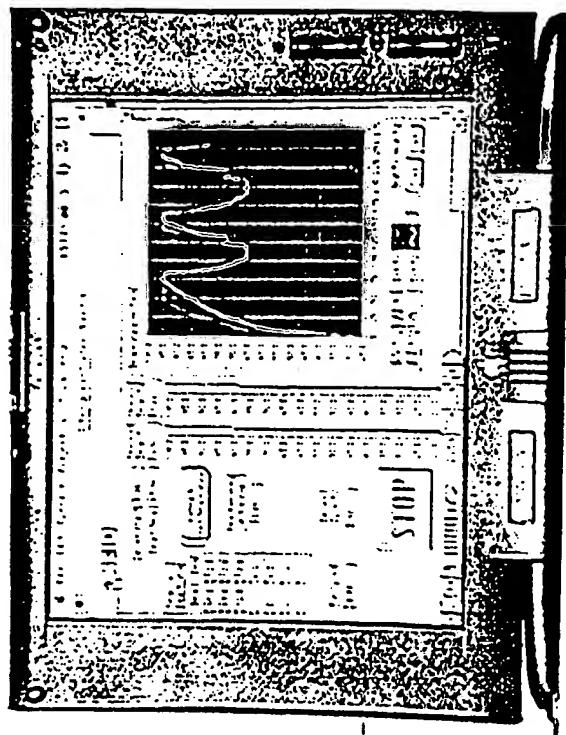
Output of oscillation mode of cantilever sensors with and without DNA binding

Fig. 9



- 9.1 Type II PCMCIA data card for portable computer
- 9.2 Generic test card inserted into the modified card slot
- 9.3 Reinforced gasket/seal for PCMCIA card
- 9.4 Position of data acquisition chip interface
- 9.5 Input power regulator and function generator for detector chips

Fig. 10



Interpretative software to control the operations of the genetic test card

INTERNATIONAL SEARCH REPORT

national Application No
PCT/US 98/09337

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 B01L3/00 B01L7/00 G01N27/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 6 B01L G01N

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 94 05414 A (UNIV CALIFORNIA) 17 March 1994 see abstract; figures 1,2 see page 8, line 16 - page 11, line 7 see page 14, line 18 - page 21, line 8	1-3
A	---	4-8
X	US 5 589 136 A (NORTHRUP M ALLEN ET AL) 31 December 1996 see abstract; figures 1,2 see column 2, line 66 - column 4, line 7 see column 5, line 9 - column 7, line 11 see column 9, line 37 - column 10, line 27	1,3
Y	---	2,4,5,8
	---	-/-

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Patent family members are listed in annex.

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Date of the actual completion of the international search

28 September 1998

Date of mailing of the international search report

05/10/1998

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INTERNATIONAL SEARCH REPORT

national Application No	
PCT/US 98/09337	

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	WO 97 12063 A (MATHIES RICHARD A ; WOOLLEY ADAM T (US)) 3 April 1997 see abstract see page 2, line 15 - page 2, line 31 see page 6, line 27 - page 7, line 7 see page 9, line 22 - page 9, line 27 see page 16, line 14 - page 16, line 20	2,8
A	---	1,3-7,9, 10
Y	US 5 376 252 A (EKSTROEM BJOERN ET AL) 27 December 1994 see abstract see column 1, line 1 - column 2, line 41 ---	4
Y	WO 97 02357 A (AFFYMETRIX INC ; ANDERSON ROLFE C (US); LIPSHUTZ ROBERT J (US); RAV) 23 January 1997 see abstract see page 8, line 20 - page 9, line 27 see page 36, line 17 - page 37, line 5	5
A	---	1-3,6,9, 10
A	US 4 789 804 A (KARUBE ISAO ET AL) 6 December 1988 see abstract; figures 1-3 ---	1,3,6
A	US 5 536 963 A (POLLA DENNIS L) 16 July 1996 cited in the application see the whole document ---	1,3,6
A	BURNS M A ET AL: "MICROFABRICATED STRUCTURES FOR INTEGRATED DNA ANALYSIS" PROCEEDINGS OF THE NATIONAL ACADEMY OF SCIENCES OF USA, vol. 93, May 1996, pages 5556-5561, XP002058000 see the whole document -----	1-10

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Information on patent family members

national Application No
PCT/US 98/09337

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